ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

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Date:	08.01.09	Job No.:	00056	ADR Yes/No:	N	ADR Date:	0	ECN#:	1104
Product No.:	D412-742 / D135-75	51		Created By:	Py	Approved By:	M	LOIV #.	1104
Product Name:	SKIDTUBES			Checked By:	TU)	General Mana	ger Approval	:	

Distribution	Reqd	Resp	Received	
Production Manager	Y	LL	11,08.01.0	
Production Engineering Coord				
Director Quality Assurance			:	
Customer Order Processing				

ived
01.14

	Change:

APPROVAL OF ICA-D412-742 Rev D, ICA-D135-751 Rev C

(REF EOU 1053P

Documents Affected:

RELEASE:

ICA-D412-742 Rev 3

ICA-D135-751 Rev 2



#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		07.11.234
2	Update Blue/Pink/DSI Folder and Electronic Files	Υ	KJ	REMOVE UNDER REVIEW	08.01.14 90
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			10
4	Update Grey Project Binder	Υ	KJ		68.01.11
	Move Electronic Files	Ν			
6	Update Master Document List (MDL)	N			
	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
	Update QSI 021 and/or STC Approval List	N			
	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
	Update/Verify ARC	N			10
17	Update Paperwork Kits in Production	Υ	KJ	SEE BELOW	08.01.11
18	Update Qpulse/Laminated Dwgs	N			- V
	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
	Red Tag Stock (Specify)	N			
	Rework/Scrap Current Production and/or Stock	N			
(28	Update Paperwork Kits in Stock	Υ	KL	SEE BELOW WO 36712	08,01,14 45 402
	Create/Update MPP	N			
30					

# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	Υ	SW	SEE BELOW	
32 Notify Eurocopter France	N	,		
33				

Description	/ Action
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- ADD ICA-D412-742 Rev D to D412-742-011/-013, CHG 004 kits......ADD ICA-D135-751 Rev 2 to D135-751-011, CHG 001 kits

- CUSTOMERS THAT HAVE RECEIVED D412-742-011/-013 CHG 004, SEND ICA-D412-742 REV 3 (O IN FTOCK)
- CUSTOMERS THAT HAVE RECEIVED D135-751-011 CHG 001, SEND ICA-D135-751 REV 2 (2) IN STOCK DID PROD. - DOLE ON ECN 1053P

ECN Verified & Complete:

Change Record

Part Numbe	rD412-742-011
Description	FLOATSKIDTUBE

Page	i	of	i

Chg.	Date	Ву	Relevant Documents
001	05.08.23	18	PER DOCUMENT RECORD DR-0412-742 Rev. A
002	01.01.31	1	D519364 Rev. A, MDL-D412-742-Rev. H
003	07.04.17	K)	MDL-D412-742 Rev. H, D5391 Rev. F
004	07.10.30	19	D3341 lev. G, D3670 Rev. A, D3672 Rev. B DR-D412742 Rev. H, MDL-D412-742 Rev. J

Change Record

Part Number D412-742-013
Description FLOAT SKIDTUPE

Page ____ of ____

Chg.	Date	Ву	Relevant Documents
001	05.08.23	KD	PER DR-D412-742 Rev. A
001	02.00.20	- ' \	
n = 173		1	DC) G21 1 P 1 A 1201 Disc 742 P 1
00'Z	07.01.31	 	DS19364 Rev. A MDL-D412-742 Rev. H
		+ N-	
003	07.04.17	454	MOL. D412-742 Rev. H, D3391 Rev. F
004	07.1030	+\$	D3391 Rev. G. DB670 Rev. A. D3672 Rev. B DR-D412-742 Rev. J
		\mathcal{O}	DR-D412-742'ROUH, MDL-D412-742 KeV, J
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DOCUMENT RECORD

DR-D412-742 Rev: **H** By:

Date: 07.11.08 Page: 1 of 1

Status*	Document	Rev. Ltr.	Description	Revision Date	Submit to: <u>DER</u>
R	IIN-D412-742	D	INSTALLATION INSTRUCTIONS	07.10.04	07.11.05
R	ICA-D412-742	3	INSTRUCTIONS FOR CONTINUED AIRWORTHINESS	07.10.09	07.11.05
N/C	ACP-D412-742-1	В	AIRWORTHINESS COMPLIANCE PROGRAM	05.05.26	05.06.02
N/C	QR-D412-742-1	В	QUALIFICATION REPORT	05.05.26	05.06.02
N/C	SR-D412-742-1	A	STRESS REPORT	05.02.08	05.03.31
R	MDL-D412-742	J	MASTER DOCUMENT LIST	07.11.08	07.11.08
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N/C	QSI 004	06 Rev B	WELDING	06.11.14	07.03.06
R	QSI 005	10 Rev A	FINISHING	07.04.02	07.11.05
R	QSI 015	04 Rev D	BONDING	07.08.03	07.11.05
N/C	QSI 018	03 Rev B	STANDARD TOLERANCES	06.08.03	07.03.06
				07.04.47	07.07.00
N/C	D2500	G	EXTRUSION	07.04.17	07.07.06
N/C	D2571	Ē	SADDLE	05.07.13	06.01.27
N/C	D2572	Е	SADDLE	05.07.13	06.01.27
N/C	D2573	Е	SADDLE	05.07.13	06.01.27
N/C	D2574	E	SADDLE	05.07.13	06.01.27
N/C	D2577	Е	WEARSHOE	00.09.22	05:04:01
N/C	D2646	С	AFT CAP	06.12.20	07:03:06
N/C	D2747	В	SET SCREW	05.03.09	05.04.01
N/C	D2876	В	SADDLE SPACER	06.06.02	06.08.24
N/C	D2877	В	SADDLE SPACER	06.05.17	06.08.24
N/C	D2913	В	DOUBLER	99.10.18	05.04.01
R	D3389	D	412 WEB	07.10.09	07.11.05
R	D3391	G	412 FLOAT SKIDTUBE	07.07.31	07.11.05
N/C	D3401	В	TOW CAP	05.06.09	05.06.21
N/C	D3403	В	BUSHING	06.01.23	06.01.27
N/C	D3404	В	GHW LUG	05.06.14	05.06.21
N/C	D3405	Α	GHW LUG ASSEMBLY	05.03.08	05.04.01
N/C	D3407	С	TOW RING	05.09.09	05.10.05
N/C	D3417	С	WASHER	05.06.30	05.10.05
N/C	D3456	Α	WASHER	05.09.01	05.10.05
N/C	D3460	Α	WEARSHOE	05.10.04	05.10.05
N/C	D3499	В	CABLE GUARD	06.08.15	06.08.24
R	D3533	В	SET SCREW	07.06.14	07.11.05
N/C	D3537	С	WEARPAD	07.04.13	07.07.06
N/C	D3553	Α	GASKET	07.01.11	07.03.06
R	D3564	D	WEARSHOE	07.08.21	07.1.1.05
R	D3566	С	GASKET	07.08.21	07.11.05
N/C	D3591	Α	BUSHING	07.01.16	07.03.06
N	D3670	A	SPACER	07.10.19	07.11.05
N	D3672	В	PHENOLIC WASHER	07.10.09	07.11.05
N	D3681	A	SPACER	07.11.08	07.11.08
N/C	D6013	A	SKIDTUBE MATERIAL	05.03.18	05.04.01
N/C	D6014	A	SKIDTUBE MATERIAL	05.03.18	05.04.01
N/C	DSI 9319	A	WEARSHOE INSTALLATION	06.01.09	06.01.27
N/C	DSI 9330	D	CABLE GUARD INSTALLATION	06.08.24	06.08.24
N/C	DSI 9336	A	BOLT LENGTH CHANGE	06.05.19	06.06.02
N/C	DSI 9364	В	BUSHING INSTALLATION	07.03.20	07.03.20
N/C	DSI 9367	A	D412-742 WEARSHOE KITS	07.02.09	07.03.06
N	DSI 9391	A	WASHER REPLACEMENT	07.10.01	07.11.05

*LEGEND
R = Revised
N/C = No Change
N = New

Change Record

Part Number D135-751-011

Description SKIDNBE INSTALLATION

Page _____ of ____

CHG #.	Date 06.10.03	Ву	Relevant Documents DR-D135-751 (e), B
001	06.10.03	#XIL	DR-D135-751 Rev. B
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DOCUMENT RECORD

DR-D135-751 ' Rev: **B** By:_____

Date: 06.09.20 Page: 1 of 1

Status*	Document	Rev. Ltr.	Description	Revision Date	Submit to: <u>DER</u>
N/C	IIN-D135-751	A	INSTALLATION INSTRUCTIONS	06.04.26	06.05.29
N/C	ICA-D135-751	0	INSTRUCTIONS FOR CONTINUED AIRWORTHINESS	06.05.25	06.05.29
N/C	ACP-D135-751-1	Ā	AIRWORTHINESS COMPLIANCE PROGRAM	06.05.25	06.05.29
N/C	QR-D135-751-1	A	QUALIFICATION REPORT	06.05.25	06.05.29
R	MDL-D135-751	В	MASTER DOCUMENT LIST	06.09.20	06.09.21
N/C	SR-D135-751-1	A	STRESS REPORT	06.04.03	06.05.29
N/C	D2962	Α	EXTRUSION	00.03.10	06.05.29
N/C	D2963	Α	EXTRUSION	00.03.10	06.05.29
N/C	D2965	A1	CAP	01.01.29	06.05.29
N/C	D3492	В	PLUG	06.05.11	06.05.29
N/C	D3504	A	CROSS BOLT SPACER	06.04.21	06.05.29
N/C	D3505	A	WEB	06.04.21	06.05.29
N/C	D3506	A	DOUBLER	06.04.21	06.05.29
N/C	D3507	Α	EC 135 SKIDTUBE	06.04.21	06.05.29
N/C	D3508	Α	WEARPLATE	06.04.21	06.05.29
s,.R.	D3510	В	INSERT ASSEMBLY	06.09.20	06.09!21
N/C	D3512	Α	WEARPLATE	06.04.21	06.05.29
N/C	D6016	Α	SKIDTUBE EXTENSION	06.05.16	06.05.29
N/C	QSI 004	5B	WELDING	05.10.11	06.05.29
N/C	QSI 005	8A	FINISHING	04.11.30	06.05.29
N/C	QSI 015	4A	BONDING	04.11.30	06.05.29
N/C	QSI 018	3A	STANDARD TOLERANCES	04.11.30	06.05.29
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R = Revised
N/C = No Change
N = New